

CERATION Ceramic Fiber Stone



In order to reach the best performance, we recommend that the stone should be held up-right, making an angle of approx, 30°~45° to the work-piece.

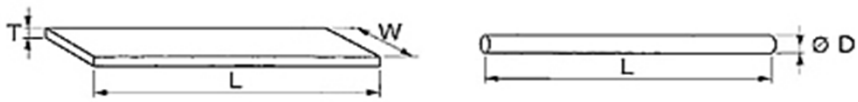
- #180,#250,#280 ใช้สำหรับลบผิวขรุขระ หรือหลังจากทำ EDM
- #360,#400 ใช้สำหรับขัดผิวโดยทั่ว ๆ ไป
- #700,#1200 มีความสามารถในการขัดผิวเหล็กให้เกิดความละเอียด

FEATURES & SPECIFICATIONS

Grit size	#180	#250	#280	#360	#400	#500	#700	#1000
Color	Brown	Orange	Black	Navy Blue	Blue	Green	Yellow	Pink
Code	C	O	D	N	B	G	Y	P

customized : #500, #1000

规格 / Specifications:



T x W(ØD)	Grit size & Order No.							
	#180	#250	#280	#360	#400	#500	#700	#1000
1 x 4	CSBr-1004	CSOr-1004	CSBL-1004	CSN-1004	CSB-1004	CSG-1004	CSY-1004	CSP-1004
1 x 6	CSBr-1006	CSOr-1006	CSBL-1006	CSN-1006	CSB-1006	CSG-1006	CSY-1006	CSP-1006
1 x 10	CSBr-1010	CSOr-1010	CSBL-1010	CSN-1010	CSB-1010	CSG-1010	CSY-1010	CSP-1010
Ø2.35	CGBr-23	CGOr-23	CGBL-23	CGN-23	CGB-23	CGG-23	CGY-23	CGP-23
Ø3	CGBr-30	CGOr-30	CGBL-30	CGN-30	CGB-30	CGG-30	CGY-30	CGP-30

customized : Ø2.35

Recommendation :

Grit size	Application
#180, #250, #280	To remove the rough machining surface or hard EDM scale of tool and die steels.
#36, #400, #500	General lapping of finer surface scratch line of tool & die steels.
#700, #1000, #1200	Fine polishing & finishing.
Ø3.0mm	It can be used liked grinding point(maxx. length 50mm),or by sharpening it for detail lapping.

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